



SHELL BEARING  
KNOCKDOWN TABLE

1

00:00:01,547 --> 00:00:04,864

The test article is a twenty-seven-and-half-foot diameter,

2

00:00:04,899 --> 00:00:08,248

twenty foot tall, aluminum-lithium orthogrid cylinder,

3

00:00:08,274 --> 00:00:12,104

very similar to the type of cylinders' that were flown

4

00:00:12,402 --> 00:00:15,312

on the space shuttle external tank. In fact, this test

5

00:00:15,586 --> 00:00:19,880

article is derived from some hardware from the space

6

00:00:19,915 --> 00:00:23,688

shuttle program, so it's configured very much like the

7

00:00:24,323 --> 00:00:27,793

future SLS core stage tank structures so it's very

8

00:00:28,602 --> 00:00:32,712

relevant to what NASA's designing today. In this test,

9

00:00:32,754 --> 00:00:35,832

we are going try to simulate a lot of the types of

10

00:00:35,867 --> 00:00:38,527

loads that a launch vehicle would be subjected to

11

00:00:38,562 --> 00:00:41,312

during flight. That includes internal pressure

12

00:00:41,347 --> 00:00:45,096

associated with the fuel tanks, as well as flight

13

00:00:45,131 --> 00:00:50,456

loads that you would see. That would include

14  
00:00:50,491 --> 00:00:52,360  
compression type forces and bending forces

15  
00:00:52,705 --> 00:00:54,664  
similar to what you would see if you crushed a

16  
00:00:54,699 --> 00:00:57,689  
beverage can under your foot. The black-and-white

17  
00:00:57,724 --> 00:01:00,112  
polka dot pattern you see on the outside of the

18  
00:01:00,147 --> 00:01:02,856  
test article is used in a system called digital

19  
00:01:02,891 --> 00:01:06,864  
image correlation. What that system does is we

20  
00:01:06,899 --> 00:01:11,816  
have a series of 22 cameras surrounding this test

21  
00:01:11,851 --> 00:01:17,040  
articles and they are monitoring minute movements

22  
00:01:17,075 --> 00:01:20,864  
of these dots and from that calculating the

23  
00:01:20,899 --> 00:01:24,032  
displacements of the test article. It is a

24  
00:01:24,067 --> 00:01:29,624  
really powerful type of technique that allows us

25  
00:01:29,659 --> 00:01:34,528  
to watch displacements of the test article during

26  
00:01:34,563 --> 00:01:39,192  
the test on the entire structure. Traditionally,

27  
00:01:39,227 --> 00:01:42,368  
we'd only get point to point measurements, a single

28  
00:01:42,403 --> 00:01:44,016  
gauge here, a single gauge there. For something

29  
00:01:44,051 --> 00:01:47,816  
this large, the digital correlation system really,

30  
00:01:47,851 --> 00:01:51,719  
really give us a lot of good information. The NESC,

31  
00:01:51,754 --> 00:01:54,824  
NASA's Engineering and Safety Center is the primary

32  
00:01:54,859 --> 00:01:58,984  
sponsor and funder of this project. They saw very

33  
00:01:59,019 --> 00:02:02,328  
early on the need to update these design guidelines,

34  
00:02:02,363 --> 00:02:06,495  
and I came to them with a proposal to form this

35  
00:02:06,530 --> 00:02:14,519  
project, so they've been the primary funder.

36  
00:02:14,554 --> 00:02:18,392  
The primary stakeholders would be people like

37  
00:02:18,427 --> 00:02:22,968  
SLS, as well as commercial crew, and industry at

38  
00:02:23,003 --> 00:02:25,648

large. We have a large following of industry

39

00:02:25,683 --> 00:02:29,792

partners who come to workshops and we discuss a

40

00:02:29,827 --> 00:02:32,552

lot of the data and discuss their needs as an

41

00:02:32,587 --> 00:02:36,912

industry. So this project is going to have a

42

00:02:36,947 --> 00:02:41,048

large impact in the long term, not just NASA

43

00:02:41,083 --> 00:02:44,920

and SLS. Well we had several visual cues of this

44

00:02:44,955 --> 00:02:48,456

thing buckling. We look at data. We have our

45

00:02:48,491 --> 00:02:51,879

visual image correlation data that's streaming

46

00:02:51,914 --> 00:02:55,496

for us that indicated, even before buckling was

47

00:02:55,531 --> 00:03:00,735

occurring, that buckling was anticipated. We can

48

00:03:00,770 --> 00:03:03,152

also view the test article outside of our control

49

00:03:03,187 --> 00:03:05,647

room window, and we have it positioned in such a

50

00:03:05,682 --> 00:03:10,960

way that we can see it buckling at the time.

51  
00:03:10,995 --> 00:03:14,351  
It was quite dramatic. We could see it buckle.

52  
00:03:14,386 --> 00:03:17,376  
We heard the bang. The shell buckling test is

53  
00:03:17,411 --> 00:03:21,336  
being conducted at Marshall Space Flight Center

54  
00:03:21,371 --> 00:03:23,576  
because inside of our Load Test Annex is one

55  
00:03:23,611 --> 00:03:24,840  
of the largest tensile test machines in the

56  
00:03:24,875 --> 00:03:26,247  
world. We've got a movable crosshead that

57  
00:03:26,282 --> 00:03:28,351  
weighs 3 million pounds and can react 30

58  
00:03:28,386 --> 00:03:30,776  
million pounds of axial compression, making

59  
00:03:30,811 --> 00:03:34,424  
it perfect to do large-scale structural tests.

60  
00:03:34,459 --> 00:03:37,056  
It is an indoor facility, which makes it ideal

61  
00:03:37,091 --> 00:03:39,136  
for the video image correlation systems that

62  
00:03:39,171 --> 00:03:41,192  
we use to monitor real-time strain

63  
00:03:41,227 --> 00:03:44,688

distributions during actual load events.

64

00:03:44,723 --> 00:03:47,488

The Space Launch System consists of five

65

00:03:47,523 --> 00:03:50,240

major components: the forward skirt, the

66

00:03:50,275 --> 00:03:52,448

liquid oxygen tank, the hydrogen tank,

67

00:03:52,483 --> 00:03:54,104

the inner tank, and the engine section.

68

00:03:54,139 --> 00:03:55,880

I am going to be the lead test engineer

69

00:03:55,915 --> 00:03:57,728

for the forward skirt and the liquid

70

00:03:57,763 --> 00:03:58,984

oxygen tank.

71

00:03:59,019 --> 00:04:00,991

One of the biggest examples of how this

72

00:04:01,026 --> 00:04:04,488

directly affects the Space Launch System

73

00:04:04,523 --> 00:04:07,464

is that we are learning on real hardware

74

00:04:07,499 --> 00:04:10,272

that is the same size, for example, as

75

00:04:10,307 --> 00:04:12,232

the forward skirt. As a matter of fact,

76

00:04:12,267 --> 00:04:13,656

the shell buckling test article is the

77

00:04:13,691 --> 00:04:15,240

same diameter as the forward skirt, and

78

00:04:15,275 --> 00:04:17,344

it's a little bit taller. So we've got

79

00:04:17,379 --> 00:04:20,720

a real-life test article that we are